

CIGARETTE SPECIFICATION

STOCKTON STREET
PM SUPER LIGHTS 83MM REGULAR FTB
BRAND CODE - 1300 (STD)

EFFECTIVE DATE: 09/05/89
STANDARD PRODUCTION

CIGARETTE LENGTH	:	83.0	MM	FTC TAR	:	8.0	MG/CI(GT)	7.5	-	8.4
TOBACCO ROD CIRCUM.	:	24.80	MM							
TOBACCO ROD LENGTH	:	62.0	MM							
FILTER LENGTH	:	21.0	MM							
TIPPING LENGTH	:	25.000	MM							
TOTAL R.L.D.	:	4.75	IN. H2O							
DILUTION TARGET	:	33.0	+/- 5.0	X						

TIPPING PAPER : 50MM X 3200M WHI SOL PPT KC 236M2 12-136-A LASER PPER.

GLUE ROLLER/
TIPPING INFORMATION : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
: BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A
: NATIONAL 72-2782 PVA 62-069-A

SEAM ADHESIVE : FULLER WB-3902U PVA 61-444-A

STD. FILLER - PACK O.V.: A130 - 12.00% PM SUPER LIGHTS REGULAR FTB

CIGARETTE PAPER : 27.25MM X 6500M 50CU/2.6% (KC664/EC14547) 10-028-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #1-376 (MARK B) 60-906-A
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

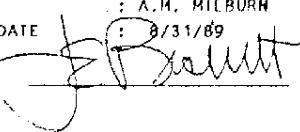
PRINT DIE : MACHINE NUMBER

COMMENTS : NO SUBSTITUTION OF MATERIALS/VENDORS.

REASON FOR CHANGE : CIGARETTE PAPER CITRATE ADDITIVE X CHANGED FROM
: 121G (50CU/2.0%) PM MATERIAL CODE 10-028A TO 121G
: (50CU/2.6%) PM MATERIAL CODE 10-028A TO DECREASE
: TAR DELIVERY. NO WEIGHT CHANGE. OK TO MIX.

PREPARED BY : A.M. MILBURN PRINTING DATE : 8/31/89
PREPARATION DATE : 8/31/89 PRINTING TIME : 9:28:02

APPROVED BY:



SUPERCEDES SPECIFICATION DATED: 8/03/89

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